TERMS and CONCEPTS

* + Error Detection (Ped) > 90%
  + Systematic Error (SE)
  + Random Error (RE)
  + Inconsistent Change
  + Consistent Change
  + False Rejection (Pfr) < 5%

1. Which two terms above refer to the concept of Precision
2. Which two terms above refer to the concept of Accuracy
3. Which two terms would be required for SQC to work optimally